

Fluteless taps w/o oil grooves

Tool illustration						Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		

Fluteless machine taps for ISO metric threads

						HSS-E	921
~ DIN 371	N	C	6HX	S	M 2 - M10		
						HSS-E	1339
~ DIN 371	N	C	6HX	P	M 2,5 - M10		
						HSS-E	920
~ DIN 371	N	C	6GX	S	M 2 - M10		
						HSS-E	1340
~ DIN 371	N	C	6GX	P	M 2 - M10		
						HSS-E-PM	1255
~ DIN 371	N	C	6HX	S	M 2 - M10		
						HSS-E-PM	1347
~ DIN 371	N	C	6HX	P	M 2 - M10		
						HSS-E-PM	903
~ DIN 371	N	C	6GX	S	M 2 - M10		
						HSS-E-PM	1565
~ DIN 371	N	C	6GX	P	M 2 - M10		
						HSS-E	925
~ DIN 376	N	C	6HX	S	M12 - M20		
						HSS-E	1341
~ DIN 376	N	C	6HX	P	M12 - M20		
						HSS-E	924
~ DIN 376	N	C	6GX	S	M12 - M20		
						HSS-E	1342
~ DIN 376	N	C	6GX	P	M12 - M20		
						HSS-E-PM	1256
~ DIN 376	N	C	6HX	S	M12 - M20		
						HSS-E-PM	1566
~ DIN 376	N	C	6HX	P	M12 - M16		

Tool illustration						Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		

Fluteless machine taps for ISO metric threads

						HSS-E-PM	952
~ DIN 376	N	C	6GX	S	M12 - M20		
						HSS-E-PM	1567
~ DIN 376	N	C	6GX	P	M12 - M20		

Fluteless machine taps for ISO metric fine threads




						HSS-E	1279
~ DIN 371	N	C	6HX	S	M 8 X1 - M10 X1		
						HSS-E	1343
~ DIN 371	N	C	6HX	P	M 8 X1 - M10 X1		
						HSS-E	1280
~ DIN 371	N	C	6GX	S	M10 X1 - M10 X1		
						HSS-E	1344
~ DIN 371	N	C	6GX	P	M 8 X1 - M10 X1		
						HSS-E-PM	1257
~ DIN 371	N	C	6HX	S	M 8 X1 - M10 X1,25		
						HSS-E-PM	1568
~ DIN 371	N	C	6HX	P	M 8 X1 - M10 X1		
						HSS-E-PM	1740
~ DIN 371	N	E	6GX	S	M 8 X1 - M10 X1,25		
						HSS-E-PM	1569
~ DIN 371	N	C	6GX	P	M 8 X1 - M10 X1		
						HSS-E	929
~ DIN 374	N	C	6HX	S	M 8 X1 - M24 X1,50		
						HSS-E	1345
~ DIN 374	N	C	6HX	P	M12 X1 - M24 X1,50		
						HSS-E	928
~ DIN 374	N	C	6GX	S	M 8 X1 - M24 X1,50		

bright	steam tempered	nitrided lands	nitrided	golden brown	TiAlN
AlTiN	TiCN	FIRE	AlCrN	TiN	MolyGlide



Fluteless taps w/o oil grooves

Tool illustration						Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		



Fluteless machine taps for ISO metric fine threads

						HSS-E	1346
~ DIN 374	N	C	6GX	P	M16 X1 - M16 X1		
						HSS-E-PM	1258
~ DIN 374	N	C	6HX	S	M12 X1 - M24 X2		
						HSS-E-PM	1580
~ DIN 374	N	C	6GX	P	M12 X1 - M24 X1,50		


Fluteless machine taps for UNC-threads

						HSS-E	2273
~ DIN 371	N	C	2BX	S	NR.10 -24 - 3/8 -16		
						HSS-E	2274
~ DIN 376	N	C	2BX	S	7/16-14 - 7/8 -9		


Fluteless machine taps for UNF-threads

						HSS-E	1283
~ DIN 371	N	C	2BX	S	NR.10 -32 - 3/8 -24		
						HSS-E	2275
~ DIN 374	N	C	2BX	S	NR.10 -32 - 1 -12		

Fluteless machine taps for BSP-threads

						HSS-E	966
DIN 2189	N	C		S	G 1/16 - G1 1/4		















Oil feed fluteless taps f. ISO metric threads













						Solid carbide	2518
~ DIN 371	N	C	6HX	S	M 5 - M10		

Fluteless taps with oil grooves

Tool illustration						Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		

Fluteless machine taps for ISO metric threads

						HSS-E-PM	322
~ DIN 371	N	C	6HX	S	M 3 - M10		
						HSS-E-PM	339
~ DIN 376	N	C	6HX	S	M12 - M16		
						HSS-E	2012
DIN 371	N	C	6HX	C	M 3 - M10		
						HSS-E	919
~ DIN 371	N	C	6HX	S	M 3 - M10		
						HSS-E	1587
~ DIN 371	N	C	6HX	P	M 3 - M10		
						HSS-E	918
~ DIN 371	N	C	6GX	S	M 3 - M10		
						HSS-E	1588
~ DIN 371	N	C	6GX	P	M 3 - M10		
						HSS-E-PM	1266
~ DIN 371	N	C	6HX	S	M 3 - M10		
						HSS-E-PM	1599
~ DIN 371	N	C	6HX	P	M 3 - M10		
						HSS-E-PM	1595
~ DIN 371	N	C	6GX	S	M 6 - M10		
						HSS-E-PM	1705
~ DIN 371	N	C	6GX	P	M 3 - M10		
						HSS-E	923
~ DIN 376	N	C	6HX	S	M12 - M20		
						HSS-E	2013
~ DIN 376	N	C	6HX	C	M12 - M16		
						HSS-E	1589
~ DIN 376	N	C	6HX	P	M12 - M20		

 bright	 steam tempered	 nitrided lands	 nitrided	 golden brown	 TiAlN
 AlTiN	 TiCN	 FIRE	 AlCrN	 TiN	 MolyGlide